



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4777-1**Job Sheet 189622****Part No:** D4777-1**Job Qty:** 5 pcs**Part Name:** Rod End Bearing**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/29/19**Job Tracking No:****Due Date:** 2/4/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs	2/4/19	2/4/19	0.00	0.00	Purchasing - 1		FEB 04 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	5 pcs	2/4/19	2/4/19	0.00	0.00	Packaging 2 - 1 - B4B		FEB 04 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



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CANADA
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Container No: S150661**Part:** D4777-1**Job No:** 189622**Serial No/Batch:** S150661**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 02/04/19

Plex 1/29/19 8:43 AM dart.lavoie.chanta

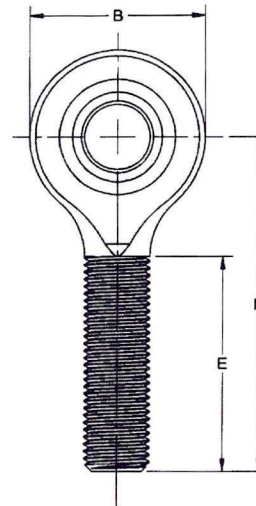
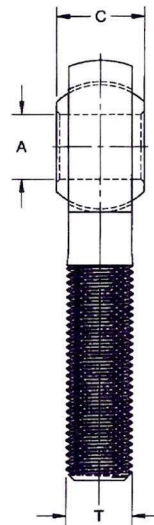
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	5 pcs	2/4/19	0.00 0.00	QC 6 - 38	
					QC 6 - 42	
					QC 6 - 9	DAS
					QC 6 - 68	MAR 01 2019 8
					QC 6 - 61	9-89
130	Packaging 3-1 - Stock - B4B	5 pcs	2/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	MAR 04 2019 DAS
					Packaging 3 - 4 - B4B	6
					Packaging 3 - 5 - B4B	9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
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					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	5 pcs	2/4/19	0.00 0.00	QC 21 - SA - 21	140 21 00
					QC 21 - SA - 70	MAR 05 2019

Part Op **100** - (Purchasing) Issue P/O: _____ Purchase Part Number: 59915K274 or CTG
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
59915K274	Rod End Bearing D4777-1	5 pcs (1 ea)	100-Purchasing	S150660
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	59915K274	5	0	0
Part Specifications				
Specifications could not be found.				

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SPECIFICATION CONTROL DRAWING



ROD END BEARING

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14

A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. A
CHECKED	<i>[Signature]</i>	D4777	SHEET 1 OF 1
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	ROD END BEARING	NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE FURNISH CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	13.08.08		



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K6A 1K7
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PURCHASE ORDER

PO042420



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042420
PO Date: 1/28/19
Due Date: 1/31/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground
Pymt Terms: 2% 10 Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	189574	09094-QADPC416	97787A661	Expandable Pin Assembly D4711-043 AS PER DWG D4711 REV. D	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	\$114.68/pcs	\$1,146.80
2		30125T403	1/pk	Turn Buckle Body	Firmed	-	1/31/19	6 pcs	0 pcs	6 pcs	\$1.95/pcs	\$11.70
3		3896T31	50/pk	Ferule 1/16 X 3/8" - Aluminum	Firmed	-	1/31/19	200 Ea	0 Ea	200 Ea	\$0.1312/Ea	\$26.24
4		5544T38	5544T382 6FT	Rod Ø20mm X 23-3/4	Firmed	-	1/31/19	12 ft	0 ft	12 ft	\$7.703333/ft	\$92.44
5	189575	6605K56	5/pk	Hook And Loop Tie D3551-11 AS PER DWFG D3551 REV. A	Firmed	-	1/31/19	15 pcs	0 pcs	15 pcs	\$3.09/pcs	\$46.35
6	189576	7130K41	100/pk	Tie Wrap D3599-1 AS PER DWG D3599 REV. A	Firmed	-	1/31/19	100 pcs	0 pcs	100 pcs	\$0.0583/pcs	\$5.83
7		8695K717	4'/lenght	Polyurethane Rod 1-1/4 DIA. 80A (Hard) Abrasion - Resistant Polyurethane Rubber Rod 1-1/4" Diameter	Firmed	-	1/31/19	4 ft	0 ft	4 ft	\$22.795/ft	\$91.18
8		4611T26	12/pk	Cup receive ea	Firmed	-	1/31/19	12 Ea	0 Ea	12 Ea	\$1.3158333/Ea	\$15.79
9		6546K56	3 ft long	Rectangular Tube, 1/8" wall, 1-1/4" High x 1-1/4" wide	Firmed	-	1/31/19	12 Ea	0 Ea	12 Ea	\$26.16/Ea	\$313.92
10		T-8816968009	13985A26 5/PK	Spring Action Cup	Firmed	-	1/31/19	10 pcs	0 pcs	10 pcs	\$1.892/pcs	\$18.92

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PURCHASE ORDER PO042420



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
11		90319A110 <i>rec'd 98</i>	100/pk	Safety Pin	Firmed	-	1/31/19	100 Ea	0 Ea	100 Ea	\$0.0828/Ea	\$8.28
12		90692A699	250/pk	SPRING PIN (Steel) Ø1/8 X 7/8	Firmed	-	1/31/19	250 Ea	0 Ea	250 Ea	\$0.05208/Ea	\$13.02
13		9103A435	1/pk	Low-Strength Steel Flange Nut, Black-Oxide, 7/16"-20 Thread Size	Firmed	-	1/31/19	5 Ea	0 Ea	5 Ea	\$2.70/Ea	\$13.50
14		91280A234	100/pk	Steel Hex Head Screw, M5 X 0.8 mm Thread, 25mm Long	Firmed	-	1/31/19	100 Ea	0 Ea	100 Ea	\$0.1285/Ea	\$12.85
15		91375A689	5/pk	Set Screw 7/16-20 X 3/4	Firmed	-	1/31/19	20 Ea	0 Ea	20 Ea	\$1.032/Ea	\$20.64
16		91455A150	50/pk	Washer, M12	Firmed	-	1/31/19	50 Ea	0 Ea	50 Ea	\$0.1552/Ea	\$7.76
17		91595A741	5/pk	Pin, Dowel, 12mm X 36mm	Firmed	-	1/31/19	15 Ea	0 Ea	15 Ea	\$1.946/Ea	\$29.19
18		92316A729	5/pk	Pin 1/2-13 Unc X 4 Gr. 8 - Steel	Firmed	-	1/31/19	10 Ea	0 Ea	10 Ea	\$1.388/Ea	\$13.88
19		HT-500-010P-14	41735K11 (2-125 PSI)	Arrow Regulator 2-125 PSI	Firmed	-	1/31/19	6 Ea	0 Ea	6 Ea	\$32.06/Ea	\$192.36
20		95263A576	25/pk	Socket Head Screw M6 X 1mm, 30 mm Long	Firmed	-	1/31/19	75 Ea	0 Ea	75 Ea	\$0.3452/Ea	\$25.89
21		98335A061	100/pk	Hairpin Cotter Pin .08 X 1 9/16" (Carr)	Firmed	-	1/31/19	100 Ea	0 Ea	100 Ea	\$0.1224/Ea	\$12.24
22		98381A713	5/pk	Dowel Pin, 1/2" Dia., 1-1/8" Long	Firmed	-	1/31/19	15 Ea	0 Ea	15 Ea	\$2.70/Ea	\$40.50
23		98750A483	1/pk	Threaded Rod 1/2-20 UNF x 4" receive ea	Firmed	-	1/31/19	6 Ea	0 Ea	6 Ea	\$2.25/Ea	\$13.50
24		99067A254	1 M/ 3 FT	Turnbuckle	Firmed	-	1/31/19	6 ft	0 ft	6 ft	\$5.836666/ft	\$35.02

Line Item Note 2 PCS OF 1 METER



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Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
25		MBRONZR1.250 3x	8932K47 6-1/2" per pcs	Bronze Round Bar 1.250" : MATERIAL: OIL IMPREGNATED SINTERED BRONZE ROUND BAR AS PER SAE 841 TYPE 1, CLASS A OR AMS 4805 OR ASTM B438 GRADE 1, TYPE 2 OR MIL-B-5687D TYPE 1, GRADE 1 receive ft	Firmed	-	1/31/19	1.652 ft	0 ft	2 ft	\$77.243076/ft	\$127.61
Line Item Note: 3 PCS OF 6.5"												
26		MDELIRINB1.250X3.000W	8739K61 4 FT	M Delrin Bar, White receive ft	Firmed	-	1/31/19	16 ft	0 ft	16 ft	\$33.89/ft	\$542.24
27		MDELIRINR3.000W	8572K34	Delrin Rod, White, 3.000 Dia	Firmed	-	1/31/19	3 ft	0 ft	3 ft	\$47.67/ft	\$143.01
Line Item Note: 1 PCS 3 FT												
28		RBEL135M-2901-101-39	9003K41 1/PK	Poly-V Groove Belt	Firmed	-	1/31/19	4 Ea	0 Ea	4 Ea	\$10.69/Ea	\$42.76
29		8835T93	10/pk	Elastic Tie Down	Firmed	-	1/31/19	10 Ea	0 Ea	10 Ea	\$1.484/Ea	\$14.84
30		90312A280	90312A277 1/pk	Lanyard, Loop to Loop, Ø3/64 X 12	Firmed	-	1/31/19	6 Ea	0 Ea	6 Ea	\$2.17/Ea	\$13.02
31		90692A082	500/pk	Steel Spring Dowel Pin 1/16" Dia. x 3/8" Long	Firmed	-	1/31/19	500 Ea	0 Ea	500 Ea	\$0.02348/Ea	\$11.74
32		90935A131	100/pk	Phillips Rounded Head Screws for Sheet Metal, #4, 1/4" Long	Firmed	-	1/31/19	100 Ea	0 Ea	100 Ea	\$0.0349/Ea	\$3.49
33		90985A411	1/PK	Ball Lock Pin, Ø1/2 X 1-1/2	Firmed	-	1/31/19	3 Ea	0 Ea	3 Ea	\$34.54/Ea	\$103.62
34		91251A542	50/pk	Socket Head Cap Screw, 1/4"-20 x 1" Long	Firmed	-	1/31/19	50 Ea	0 Ea	50 Ea	\$0.1628/Ea	\$8.14
35		91257A730	5/pk	Latch Pin, 1/2-13 X 4-1/2	Firmed	-	1/31/19	5 Ea	0 Ea	5 Ea	\$2.294/Ea	\$11.47



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PURCHASE ORDER **PO042420**



Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
36		93839A825 ✓	25/pk	Steel Thin Hex Nut 1/2"-20	Firmed	-	1/31/19	25 Ea	0 Ea	25 Ea	\$0.4612/Ea	\$11.53
37		2416K124 ✓	1 sf/pcs	Fatigue-Resistant 301 SS, Spring Temper Sheet, 0.015" Thick x 12" Wide x 1 ft Long	Firmed	-	1/31/19	2 sf	0 sf	2 sf	\$29.06/sf	\$58.12
Line Item Note 2 pcs of 12" x 12"												
38		HT-500-010P-08	7768K26 1/PK	Check Valve	Firmed	-	1/31/19	2 Ea	0 Ea	2 Ea	\$11.28/Ea	\$22.56
39		92311A639 ✓		SS Set Screw D2747 AS PER DWG D2747 REV. B	Firmed	-	1/31/19	100 pcs	0 pcs	100 pcs	\$0.626/pcs	\$62.60
40	189622	59915K274		Rod End Bearing D4777-1 AS PER DWG D4777 REV. A	Firmed	-	1/31/19	5 pcs	0 pcs	5 pcs	\$19.05/pcs	\$95.25
Grand Total:											\$3,479.80	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Aurora OH 44202-8087
330-995-5500
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Purchase Order
PO042420 ✓
Order Placed By
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01/29/2019

McMaster-Carr Number
7194351-05

Line	Product	Ordered	Shipped
1	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length	10 Each	10 ✓
2	30125T403 Closed-Body Turnbuckle--Not for Lifting, Hook-to-Hook, 90 lbs. Capacity, 5-1/2" Retracted Length	6 Each	6 ✓
3	3896T31 Wire Rope Compression Sleeve for 1/16" Rope Diameter - Not for Lifting, Packs of 50	4 Packs	4 ✓
5	6605K56 Hook and Loop Cable Ties, 24" Overall Length, Meets UL 94V2, Packs of 5	3 Packs	3 ✓
6	7130K41 Nylon Cable Tie, 6" Long, 1-1/2" Bundle Diameter, 10 lb. Break Strength, White, Packs of 100 <i>103</i>	1 Pack	1 ✓
8	4611T26 Polystyrene Plastic Jar, 5 oz./150 ml Capacity, Packs of 12	1 Pack	1
10	13985A26 Stainless Steel Clip for 5/8"-7/8" Tool Diameter, Packs of 5	2 Packs	2 ✓
11	90319A110 Bent-Wire Locking Pins, 3/64" Diameter, 1-1/4" Usable Length, Packs of 100 <i>red 98</i>	1 Pack	1
12	90692A699 Zinc-Plated Steel Slotted Spring Pins, 1/8" Diameter, 7/8" Long, Packs of 250	1 Pack	1
13	91030A435 Low-Strength Steel Flange Nut, Black-Oxide, 7/16"-20 Thread Size	5 Each	5
14	91280A234 Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M5 x 0.8 mm Thread, 25 mm Long, Packs of 100	1 Pack	1
15	91375A689 Alloy Steel Cup-Point Set Screw, Black Oxide, 7/16"-20 Thread, 1-3/4" Long, Packs of 5	4 Packs	4 ✓
16	91455A150 Class 10.9 Steel Washer, Zinc-Plated, M12 Screw Size, 13 mm ID, 24 mm OD, Packs of 50	1 Pack	1
17	91595A741 Alloy Steel Dowel Pin, 12mm Diameter, 36mm Long, Packs of 5	3 Packs	3 ✓
18	92316A729 High-Strength Grade 8 Steel Hex Head Screw, Flanged, 1/2"-13 Thread Size, 4" Long, Packs of 5	2 Packs	2
19	41735K11 Compressed Air Regulator, Relieving with Knob, Zinc Housing, 1/4 NPT, 2-125 PSI	6 Each	6 ✓
20	95263A576 Alloy Steel Socket Head Screw, Zinc-Flake Coated, M6 x 1 mm Thread, 30 mm Long, Packs of 25	3 Packs	3 ✓
21	98335A061 Zinc-Plated Steel Cotter Pins, Hairpin, for 3/8" to 1/2" Clevis Pin Diameter, 1-5/8" Long, Packs of 100	1 Pack	1 ✓
22	98381A713 Dowel Pin, Alloy Steel, 1/2" Diameter, 1-1/8" Long, Packs of 5	3 Packs	3

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

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Purchase Order
PO042420
Order Placed By
Chantal Lavoie

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01/29/2019

McMaster-Carr Number
7194351-05

Line	Product	Ordered	Shipped
23	98750A483 Grade B7 Medium-Strength Steel Threaded Rod, 1/2"-20 Thread Size, 4" Long	6 Each	6
25	8932K47 Oil-Filled 841 Bearing Bronze Rod, 1-1/4" Diameter, 6-1/2" Long	3 Each	3
28	9003K41 Ultra-Flexible Banded V-Belt, Trade Number 180J4, 18-5/16" Outer Circumference	4 Each	4
29	8835T93 Elastic Tie Downs, Abrasion-Resistant, 8" Overall Length, 1/4" Diameter, Packs of 10	1 Pack	1
30	90312A277 Galvanized Steel Lanyard - Not for Lifting, Loop-to-Loop, Coated, 3/64" Diameter, 12" Length	6 Each	6
31	90692A082 Zinc-Plated Steel Slotted Spring Pins, 1/16" Diameter, 3/8" Long, Packs of 500	1 Pack	1
32	90935A131 Phillips Rounded Head Screws for Sheet Metal, Black-Oxide Steel, Number 4 Size, 1/4" Long, Packs of 100	1 Pack	1
33	90985A411 Knob-Grip Push-Button Quick-Release Pin, 1/2" Diameter, 1-1/2" Usable Length	3 Each	3
34	91251A542 Black-Oxide Alloy Steel Socket Head Screw, 1/4"-20 Thread Size, 1" Long, Packs of 50	1 Pack	1
35	91257A730 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 1/2"-13 Thread, 4-1/2" Long, Partially Threaded, Packs of 5	1 Pack	1
36	93839A825 Zinc Yellow-Chromate Plated Steel Thin Hex Nut, Grade 8, High-Strength, 1/2"-20 Thread Size, Packs of 25	1 Pack	1
37	2416K124 Fatigue-Resistant 301 Stainless Steel, Spring Temper Sheet, 0.015" Thick, 12" Wide, 1 Foot Long	2 Each	2
38	7768K26 Compact Backflow-Prevention Valve for Water and Inert Gas, 1/4 NPT Male x 1/4 NPT Female	2 Each	2
39	92311A639 18-8 Stainless Steel Cup-Point Set Screw, 3/8"-24 Thread, 1" Long, Packs of 10	10 Packs	10
40	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	5 Each	5

68-6
89
DAS

Shipped separately from our Chicago warehouse on 01/29

7	8695K717 Abrasion-Resistant Polyurethane Rubber Rod, 48" Long, 1-1/4" Diameter, 80A Durometer	1 Each	1
9	6546K56 6061 Aluminum Rectangular Tube, 1/8" Wall Thickness, 1-1/4" High x 1-1/4" Wide, 3 Feet Long	12 Each	9

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

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Purchase Order
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McMaster-Carr Number
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